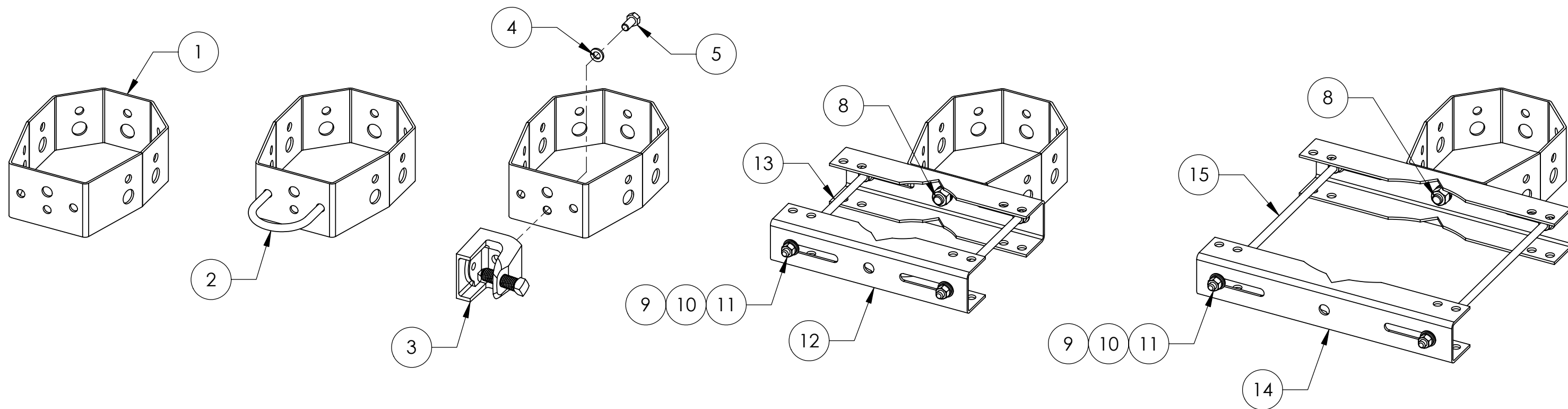


ITEM	PART NO.	DESCRIPTION	CS-B QTY.	CS-B-2 QTY.	CS-B-A QTY.	CS-B-R2 QTY.	CS-B-R6 QTY.	WEIGHT
1	CS-B	CLUSTER SUPPORT BRACKET, LARGE	1	1	1	1	1	3.68 LBS
2	GUB-3244	3/8" X 2-1/2" X 4" GALV U-BOLT	-	1	-	-	-	0.31 LBS
3	MT515	ANGLE ADAPTOR	-	-	1	-	-	1.87 LBS
4	SWL-03	3/8" SS LOCK WASHER	-	-	1	-	-	0.09 LBS
5	SB-0306	3/8" X 3/4" SS BOLT KIT	-	-	1	-	-	0.04 LBS
6	SSTB2550H	HARDWARE KIT (ITEMS 8-13)	-	-	-	1	-	
7	CSBLR6H	HARDWARE KIT (ITEMS 8-11, 14-15)	-	-	-	-	1	
8	GB-04105	1/2" X 1" GALV BOLT KIT	-	-	-	1	1	0.11 LBS
9	GWF-03	3/8" GALV FLAT WASHER	-	-	-	6	6	0.02 LBS
10	GWL-03	3/8" GALV LOCK WASHER	-	-	-	4	4	0.09 LBS
11	GN-03	3/8" GALV HEX NUT	-	-	-	6	6	0.33 LBS
12	SS2550.01	STAR SUPPORT CLAMP	-	-	-	2	-	1.89 LBS
13	GD03950	3/8" X 9-1/2" GALV THREADED ROD	-	-	-	2	-	0.30 LBS
14	SS6080.01	STAR SUPPORT TEE BRACKET	-	-	-	-	2	2.51 LBS
15	TLSA6080.03	3/8" X 14" GALV THREADED ROD	-	-	-	-	2	0.44 LBS

REVISIONS				
REV.	ZONE	DESCRIPTION	BY	DATE
A		INITIAL RELEASE	TDM	11/25/98
B		CHANGE U-BOLT TO GUB-3244	-	06/15/99
C		REPLACE AA-U WITH MT515	-	03/26/01
D		REVISED AND REDRAWN	DMW	05/14/01
E		REPLACE SB-0306-S WITH SB-0306	ACG	03/01/06




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ALL DIMENSIONS ARE IN INCHES U.O.S.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
.X = ± .06 ANGLES ±2°
.XX = ± .03 FRACTIONS ±1/32
.XXX = ± .010

REMOVE BURRS AND BREAK EDGES .005

DO NOT SCALE THIS PRINT

DRAWN BY: ACG	SHEET: 1 of 1	PART NUMBER: CS-B SERIES
CHECKED BY: TP	SCALE: NTS	DESCRIPTION: CLUSTER SUPPORT BRACKET
DATE: 03/01/06	MATERIAL: A36, A568, SS304	DRAWING TYPE: ASSEMBLY DRAWING
REVISION: E	FINISH: GALV A123	 ORLAND PARK, IL. 60462 U.S.A.
	WEIGHT: 15.14 LBS	